Both Blades Engineered For Fire Rescue Cutting of Any Material Found at...

Fires

Rescues

Building

Natural

Terrorist

Attacks

• Car, Bus, Train

and Plane

Accidents

Collapses

Disasters







Division of Edge Industries, Inc

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Either Blade Will Fit Any Make or Model Cut-Off Saw

Black Star Diamond Blade

Sizes:

12"	(305 mm)
14"	(355.6 mm)
4.00	1400 4

16" (406.4 mm)

Recommended Blade Speed:

12"	(305 mm)	3500 RPN
14"	(355.6 mm)	3200 RPN
16"	(406.4 mm)	3200 RPN

Maximum Blade Speed:

14"	(305 mm) (355.6 mm) (406.4 mm)	6200 RPM 5350 RPM 5350 RPM
10	(100111111)	000011111

Depth of Cut:

12" - 4"	(101.6 mm)
14" - 5"	(127 mm)
16" - 6"	(152.4 mm)

Arbor Size:

1" (25. mm) with .787 (20mm) and .866" (22mm) Arbor Adapters to fit all Cut-Off Saws. Convert 5/8" to 7/8" Arbor with knock-out spacer.

Black Diamond Blade

Sizes:

12"	(305 mm)
14"	(355.6 mm)
16"	(406.4 mm)

Recommended Blade Speed:

12"	(305 mm)	3740 RPM
14"	(355.6 mm)	3250 RPM
16"	(406.4 mm)	2810 RPM

Maximum Blade Speed:

12"	(305 mm)	6300 RPN
14"	(355.6 mm)	5460 RPN
16"	(406.4 mm)	4725 RPN

Depth of Cut:

•	
12" - 4"	(101.6 mm)
14" - 5"	(127 mm)
16" - 6"	(152.4 mm)

Arbor Size:

1" (25.4mm) with .787 (20mm) and .866" (22mm) Arbor Adapters to fit all Cut-Off Saw brands

Black Diamond Blades for Angle Grinders

Size – Blade Diameter:	4.5″ (114.3mm)
Recommended	
Blade Speed:	9075 RPM
Maximum Blade Speed:	13,300 RPM
Depth of Cut:	7/8″ (22.2mm)
Arbor Size:	5/8" (15.8mm) Arbor
	7/8" (22.2mm) Arbor





Engineered for High Performance Fire Rescue Cutting Anything, Anytime, Anywhere

Fits All Rotary Saws - Available in 12", 14" and 16" Sizes With a 4.5" Blade for Angle Grinders

www.cuttersedge.com

9-2013 Rev 1



Diamond Blades That Cut All Materials





Cutters Edge Edge Industries, Inc.



MAX 5 400 R Segmen Part No. CEAT

Wet/Dry Cutting Diamond Blade

Choose a Blade for Long Life or for High Speed Cutting

Cutters Edge Diamond Blades Cut Anything, Anywhere... Longer, Faster and Safer than Any Other Blades **Choose the Blade Designed to Fit Your Cutting Profile**

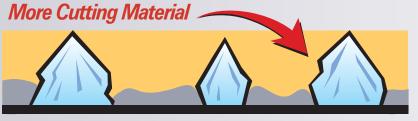




The Black Diamond **Blade Fits** All Angle Grinders, **Too**.

Vacuum Brazing permanently fuses the cutting diamonds to the substrate yet leaves 30% more diamond cutting surface exposed for longer blade life and faster cutting.

Vacuum Brazing Exposes... 30% MORE Diamond Cutting Surface



Vacuum Brazing uses a thinner, stronger layer of bonding alloy to permanently fuse Electroplating requires a much thicker layer of bonding material to attach the the cutting diamonds to the substrate. This process leaves up to 30% MORE diamond diamonds to the substrate. The thicker layer can cover up to 75% of the cutting cutting face and edges exposed for faster cutting plus longer cutting life than electroplating. diamond and results in more heat buildup and shorter diamond cutting life.

Outstanding Blade Life and **Excellent Cutting Speed**

✓ The highest concentration of diamonds and most stable matrix

✓ The versatility to cut any material, wet or dry, without changing blades

> A blade that cannot be installed backwards because it cuts in either rotational direction

✓ A blade that doesn't get smaller in diameter as it cuts and is not affected by gasoline or gasoline fumes (like composite blades)

✓ A single blade that will last longer than 150 composite blades A blade with outstanding value A Blade that may be the last blade you ever need to buy

Highest Concentration of Diamonds and Most Stable Matrix

